FLIGHT MEDICAL INNOVATIONS Ltd. FLIGHT 60T VENTILATOR Service Manual

Models: SL; DL; iO₂



LIT-0113 Rev. A03

SW 5.31

Legal Notice

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The design of FLIGHT 60T Ventilator, the Operator's and Service Manuals, and the labeling on the ventilator, take into consideration that the purchase and use of the equipment is restricted to trained professionals, and that certain inherent characteristics of the ventilator are known to the operator. Instructions, warnings, and caution statements are therefore limited to the specifics of the FLIGHT 60T Ventilator.

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This Operator's Manual excludes references to various hazards which are obvious to medical professionals and operators of this equipment, to the consequences of product misuse, and to potential adverse effects in patients with abnormal conditions.

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- Defects caused by misuse, mishandling, tampering, or by modifications not authorized by FLIGHT MEDICAL or its representatives.
- Rubber and plastic components and materials, which are guaranteed to be free of defects at time of delivery.

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- Defective material or equipment must be returned to FLIGHT MEDICAL or its authorized representative.
- Examination by FLIGHT MEDICAL or its authorized representatives must confirm that the defect is covered by the terms of this warranty.

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About this Document

This document is a service manual for the FLIGHT 60T and F60 Dual Limb Ventilators, ventilators that provide continuous or intermittent mechanical ventilation support for the care of individuals who require mechanical ventilation. It is intended for technicians who are responsible for maintaining, servicing, and providing troubleshooting assistance for the FLIGHT 60T and F60 Dual Limb Ventilators.

For information on how to use the FLIGHT 60T Ventilator, see the FLIGHT 60T Ventilator Operator's Manual.

Convention Used for		
Verdana	Regular text.	
Arial Bold	Names of labels, buttons, and other elements of the user interface.	
Arial Italics	<i>ics</i> Special terms, the first time they appear.	
C.	Notes, which offer an additional explanation or a hint on how to overcome a common problem.	
	Warnings , which indicate potentially damaging user operations and explain how to avoid them.	

Style Conventions

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1 Introduction

This Service Manual (V60-00002-18 Rev. A) provides information for servicing the FLIGHT 60T Ventilator. It is for use by authorized service personnel while installing, servicing, and repairing the ventilator.

1.1 Intended Use

The FLIGHT 60T Ventilator is intended to provide continuous or intermittent mechanical ventilation support for the care of individuals who require mechanical ventilation. Specifically, the FLIGHT 60T Ventilator is applicable for adult and pediatric patients, greater than or equal to 10 kg (22 lbs).

1.2 Symbols

Symbol	Description	
Front Panel		
	On/Off	
\mathbf{k}	Alarm Reset	
ОК	OK (Enter)	
\bigcirc	Decrease Button	
+	Increase Button	
\mathbf{X}	Cancel	
	Panel Lock	
	Manual Breath	
56789/2-2-	Parameters Screen	

Introduction

Symbols

Symbol	Description		
0	Extended Screen		
~	Technical Screen		
[P] The basic measurement of the second s	Nebulizer Port		
Rear Panel			
\triangle	Caution; consult accompanying documents		
$\mathbf{\dot{\pi}}$	Type BF applied part		
X	Temperature limitation		
	Humidity limitation		
	Atmospheric pressure limitation		
	DC – Direct Current		
\sim	AC – Alternating Current		
¢€>	USB – Universal Serial Bus		
	LAN – Local Area Network		
2.4 - 6.2 BAR 35 - 90 psi 02 Vmax 15 l/min	High Pressure and Low-Flow Oxygen Port		

2 Safety Instructions

At all times, strictly follow this manual. The safe use of the FLIGHT 60T Ventilator requires full understanding of its operation, and adherence to the manual's instructions. The equipment is only to be used for the purpose specified in section 1.1. Observe all of the WARNINGS and CAUTIONS posted in this manual, and on buttons found on the FLIGHT 60T Ventilator and associated accessories.

2.1 General Warnings

External power connection: To maintain grounding integrity when using AC power, only connect to grounded receptacles. Always disconnect the external power prior to servicing. There is a risk of explosion if used in the presence of flammable anesthetics.



All settings and adjustments in the different ventilation modes must be made in accordance with a physician's prescribed therapy.

Do not use electrically conductive patient circuits.

Always use a clean, disinfected patient circuit.

Always use an outlet filter or equivalent at the Airway Pressure Connector, to protect the internal sensors from moisture and other contaminants.



The ventilator is ready for operation only when:

- 1. It is completely assembled.
- 2. The OVP has been successfully completed.



Failure to identify and correct alarm violations may result in patient injury.

Safety Instructions

General Warnings

Ensure that the oxygen source is not empty before and during the use of the optional Air/Oxygen Entrainment Mixer or Oxygen Blending Bag Kit.

As Li-Ion batteries are charged and discharged over time, their ability to hold a charge is decreased with use. This can shorten the amount of time the ventilator can function while on battery power.



The batteries should be replaced when the batteries no longer meet the needs of the user. This depends on a number of factors including settings and usage patterns.



Charge the batteries for a minimum of three hours before powering the ventilator from the batteries. This provides fully charged batteries.



During storage, charge the batteries for a minimum of three hours every 30 days. This provides charged batteries.



Always ensure that the green Ext. Power LED is illuminated after connecting the FLIGHT 60T Ventilator to an external AC or DC power source. If the LED is not illuminated, check all power connections and resolve any problems.



Always plug the FLIGHT 60T Ventilator into an AC power supply source when not in use, to ensure best battery performance.



The flow resistance of the air inlet filter, located on the right side of the ventilator, is likely to increase with repeated use. Ensure that the filter is changed regularly.



Only a FLIGHT MEDICAL approved patient circuit can be used with the FLIGHT 60T Ventilator.

Cautions

Only a FLIGHT MEDICAL approved exhalation valve can be used with the
FLIGHT 60T Ventilator.

Perform a Circuit Test each time a clean circuit/exhalation valve is installed.

This FLIGHT 60T Ventilator has been tested and found to comply with the EMC limits according to the EN60601-1-1-2 standard class B. These limits are designed to provide reasonable protection against harmful interference in a typical medical installation. The equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with these instructions, may cause harmful interference to other devices in the vicinity. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference with other devices, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

Reorient or relocate the receiving device.

Increase the distance between the equipment.

Connect the equipment into an outlet on a circuit different from that to which the device (s) is connected.

Consult the manufacturer for help.

2.2 Cautions

Only use medical grade oxygen with the Air/Oxygen Entrainment Mixer or Oxygen Blending Bag Kit.

Do not place liquid containers in the immediate vicinity or on top of the FLIGHT 60T Ventilator. Liquids that get into the ventilator can cause equipment malfunction and damage.

After the FLIGHT 60T Ventilator is serviced, it must completely pass an Operational Verification Procedure (OVP) before being returned to patient use.

Cautions

An authorized FLIGHT MEDICAL factory-trained technician must do all service or repairs performed on the FLIGHT 60T Ventilator.



Do not open the ventilator or perform service on an open unit while connected to external power.



Use standard antistatic techniques while working inside the ventilator or handling any electronic parts.



Clean all external accessories of the ventilator prior to servicing.



Water in the oxygen supply can cause equipment malfunction and damage.



Batteries contain Li-Ion. Do not discard them in an incinerator or force them open. Batteries should not be disposed of with normal waste.



Use the tools and equipment specified in this manual to perform specific procedures.

3 Functional Description

3.1 Front Panel

The front panel contains the control buttons, visual indicators, display screen, and patient circuit connection. There are 2 types of keypad – symbols or print.



Figure 1 – Front Panel

Label	Name	Description
1	Patient Circuit Connector	Composed of a gas outlet and quick connector.
2	+/- button	Enables the user to adjust setting parameters.
3	Panel Lock button	Enables the user to lock the ventilator's control, preventing accidental changes. Pressing the button of a locked panel and then Enter, unlocks the panel.
4	On/Off button	Turns the ventilator on or off, to start or stop ventilation.
5	Manual Breath button	Delivers a user initiated manual inflation.
6	Audio Paused / Alarm Reset button	Toggle button. Pressing Audio Paused temporarily silences the audible alarm; pressing Alarm Reset clears lit alarm LEDs.

Front Panel

Label	Name	Description
7	Pressure Gauge	The pressure gauge is a visual indicator of breath activity, which shows the dynamic movements of the breath pressures. When a breath is being delivered, the user can see the relative pressure and phase of the breath (inspiration or expiration).
		The pressure gauge is comprised of 29 LEDs. From -10 to $+20 \text{ cmH}_2\text{O}$, each notch equals 2 cmH ₂ O; from 20 to 50 cmH ₂ O, each notch equals 5 cmH ₂ O; above 50 cmH ₂ O, each notch equals 10 cmH ₂ O.
8	Display touch screen	Enables the user to modify the ventilation, alarm, and technical settings, and to view real time patient data, alarms, battery status and logs.
9	LED Indicators	Inform the user of various events.
10	Primary Alarm LED	Flashes red to indicate that there is a high priority alarm.
11*	Dual Limb Exhalation Valve (<i>DL model only</i>)	Connects the patient circuit expiratory limb.
12**	Nebulizer Port (iO₂ Internal mixer model only)	Connects to the pneumatic nebulizer.

3.1.1 Keypad / Control Buttons



Figure 2 – Keypad / Control buttons

Item	Symbol	Description
1 - Parameters (home)	55759/2-2-	The Parameters screen is the Flight 60T's default screen. Display switches automatically to Parameters from the other screens if not operated for 30 seconds.
		Use the Parameters button to toggle between the numeric and the graphic displays.
2 - Manual Breath	Å	Delivers a user initiated manual inflation.

Front Panel

Item	Symbol	Description
3 – Panel Lock		Enables the user to lock the ventilator's control, preventing accidental changes. Pressing the button of a locked panel and then Enter, unlocks the panel.
4 – Cancel		Enable the user to cancel parameters change.
5 – Increase Button		Enables the user to adjust setting parameters upwards.
6 – Decrease Button	\bigcirc	Enables the user to adjust setting parameters downwards.
7 – OK (Enter)		Enable the user to confirm parameters or mode change.
8 – On/Off	O	Turns the ventilator on or off, to start or stop ventilation.
9 – Alarm Reset	× •	The Alarm Reset silences the audible alarm and clears lit alarm LEDs.
10 - Technical		Technical data and selection options.
11 – Extended	0	Additional ventilation parameters screen.

3.1.2 LED Indicators

The LED indicators on the front panel inform the user of various events.

The following table describes the available LED indicators.

LED Indicator	Description	
TRIG	Green LED indicates a patient's breathing effort.	
EXT PWR	Yellow LED indicates that an external power source is being applied to the ventilator.	
LOW BAT	Red LED indicates that total batteries charge level is below 50%.	
BAT	Orange LED indicates that the ventilator is powered on batteries.	
FAULT	Red LED indicates a ventilator malfunction.	
APNEA	Red LED indicates that no breaths have been delivered for the preset APNEA interval.	
BUV	Red LED indicates that backup ventilation is active.	
HIGH MV	Red LED indicates that the high inspiratory minute volume alarm limit is being violated.	
LOW MV	Red LED indicates that the low inspiratory minute volume alarm limit is being violated.	
HIGH P	Red LED indicates that the high peak airway pressure alarm limit is being violated.	
LOW P	Red LED indicates low peak airway pressure.	

Left Side Panel

3.2 Left Side Panel



Figure 3 – Left Side Panel

Label	Name	Description
1	Emergency Air Intake	Enables the patient to pull ambient air into the patient circuit in the event of a complete system failure. The Air Intake opening pressure is approximately -3 cmH_2O (-3 mbar).

Right Side Panel

3.3 Right Side Panel



Figure 4 - Right Side Panel

Label	Name	Description
1	Fresh Gas Intake and Filter Cover	Environmental air enters through this 30 mm ID Fresh Gas Intake. The air inlet particle filter is placed behind the Filter Cover to protect the patient as well as the ventilator's piston system from dirt and particles. The Fresh Gas Intake also serves as the attachment socket for the optional FLIGHT 60T Ventilator Air/Oxygen Entrainment Mixer or Oxygen Blending Bag.

Back Panel

3.4 Back Panel



Figure 5 – Back Panel

To ensure proper grounding and prevent possible shock hazards, this device should only be connected to grounded power receptacles.

Label	Name	Description
1	Detachable Battery	Li-Ion 14.8 VDC
2	AC Connector with Fuses	100 – 240 V AC, 50 – 60 Hz, Fuses 2x8A (time lag)
3	DC Connector	12.5 – 15 V DC
4	RS-232 Serial Port (COM2)	Remote alarm connector (Normally Open and Normally Closed options).
5	RS-232 Serial Port (COM1)	Online output of events and error messages to the PC, using a dedicated PCS2 protocol; for authorized and qualified service technicians only.
6	USB B type	PC connector: USB port for downloading the main application from the PC using a dedicated PCS2 protocol; for authorized and qualified service technicians only.

Label	Name	Description
7	USB A type	USB port for uploading LOG files to an external memory stick; for authorized and qualified service technicians only.
8	LAN (RJ45)	LAN for network logging (currently not available).
9	Mini RS-485 (COM3)	For connecting FLIGHT MEDICAL peripherals. For future use.
10	Low Flow Oxygen Port	Low flow oxygen enrichment source.
11*	High Pressure O2 Port (<i>iO2</i> Internal mixer model only)	Connects to high pressure O ₂ .

Remote Alarm Connection

3.5 Remote Alarm Connection

The Flight-60 ventilator can be connected to third party remote alarm system. The remote alarm station displays all visible and audible alarms and alerts if the ventilator is shutdown.

Remote alarm cable should be connected to the COM2 RS232/RA port (the lower port) in the back of the ventilator. The COM2 port provides a dry contact output, both Normally Open (NO) and Normally Closed (NC).

- Normally Open Pin 7 closing the contacts to transmit an alarm.
- Normally Closed Pin 8 opening the contacts to transmit an alarm.

The dry contacts current should not exceed 1mA.

The voltage on the contacts must be lower than 12 Volts.





The legal and regulatory responsibility for this integration of the Flight 60T device into any external system lays on the integrator and not the Flight 60T manufacturer. This include but is not limited to responsibilities for the Design, Implementation, Installation validation verification and safety of the connection of the Flight-60 to the remote alarm.

Falling to comply with the specification given here may result in damage to the device and will void its warranty.

Pneumatics Diagram



3.6 Pneumatics Diagram

Electrical Diagram

3.7 Electrical Diagram



Electrical Diagram - iO2 Internal Mixer model



3.8 Electrical Diagram – iO2 Internal Mixer model

Introduction

4 Removing and Reinstalling Modules

4.1 Introduction

This chapter provides detailed procedures on how to remove FLIGHT 60T Ventilator modules and assemblies that you suspect are worn, damaged, or performing improperly, and how to install new or repaired modules and assemblies.

Make sure you are familiar with the FLIGHT 60T Ventilator's operation before attempting any service or maintenance.



Ventilator log files must be downloaded prior to any service attempt. Refer to the Maintenance chapter for instructions.

Hazardous voltages are present inside the ventilator. Disconnect electrical power and oxygen sources before attempting any disassembly. Remove watch and any jewelry. Failure to do so may result in injury to service personnel or damage to the ventilator.

4.2 Required Equipment

The following equipment is required to remove and replace FLIGHT 60T ventilator modules:

- Antistatic wrist strap
- Phillips screwdriver PH1
- Flat screwdriver 0.8x4
- Torx screwdriver BT10x200
- Cutter
- Cable ties: PLT1M-M69; PLT4S-M69

To protect external parts and the touch screen from any damage while in contact with the working surface, place the ventilator on a cushioned surface while it is being serviced.

After servicing the ventilator modules, refer to the Test Table in the Operational Verification Procedure (OVP) chapter and perform the necessary Operation Verification Tests.

Replacing the Detachable Battery

4.3 Replacing the Detachable Battery

4.3.1 Removing the Detachable Battery

✤ To remove the detachable battery:

1. Turn the lock dial counterclockwise, in the direction of the OPEN arrow.



Figure 6 – Removing the Detachable (Main) Battery

2. Pull the battery out of the ventilator.

4.3.2 Installing the Detachable Battery

- ✤ To install the detachable battery:
- 1. Insert the detachable battery into the ventilator.
- 2. Turn the lock dial clockwise, in the direction of the CLOSE arrow, until it is firmly locked.

4.4 Replacing the Internal Battery

4.4.1 Removing the Internal Battery

- ✤ To remove the internal battery:
- 1. Remove the four Phillips screws that secure the battery panel to the bottom panel.

Removing the Ventilator Cover



Figure 7 – Removing the Internal Battery Panel

2. Remove the internal batteries from the battery compartment.

4.4.2 Installing the Internal Battery

- ✤ To install the internal battery:
 - Follow the above procedure in reverse order.

4.5 Removing the Ventilator Cover

4.5.1 Removing the Ventilator Cover

The following procedure describes how to remove the ventilator cover. In most cases the cover must be removed in order to access the ventilator modules.

To remove the ventilator cover:

1. Remove the two Torx screws inside the ventilator handle.

Removing the Ventilator Cover



Figure 8 – Removing Screws Inside Handle

2. Remove the two Torx screws connecting the ventilator cover to the back panel.



Figure 9 – Removing Back Screws

3. Remove the two Torx screws from the bottom panel.

Removing the Ventilator Cover



Figure 10 – Removing the Bottom Panel Screws

4. Remove the ventilator cover.

The modules of the ventilator are now exposed and accessible.



Figure 11 – Removing the Ventilator Cover



Cover screws are longer than the rest of the screws used in the ventilator

Replacing the Power Board

4.5.2 Installing the Ventilator Cover

- To reattach the ventilator cover:
 - Follow the above procedure in reverse order.

4.6 Replacing the Power Board

4.6.1 Removing the Power Board

- To remove the power board:
- 1. Remove the detachable battery (see section 4.3) and the internal battery (see section 4.4).
- 2. Remove the ventilator cover (see section 4.5).
- 3. Disconnect the flat flex cable (1), connectors 2, 3, 4 from the power board



Figure 12 – Disconnecting the Power Board

4. Remove the Torx screw (5) connecting the power board to its bracket.

Do not hold the power board by its components. To pull the board out, hold the grooves. Refer to the figure below for correct positioning.

Replacing the Power Board



Figure 13 – Lifting Power Board from Ventilator Base

4. Holding the board by the grooves, carefully pull the board out by lifting up slightly on one side and then the other, continuing to alternate sides until the board is released from the socket.

4.6.2 Installing the Power Board

- ✤ To install the power board:
- 1. Check that the power board sockets do not have any bent pins.
- 2. Slide the power board through the right and left guide tracks, positioning the power board connectors over the sockets.



Figure 14 – Power Board Slots and Tracks

Replacing the Power Board



Figure 15 – Inserting Power Board into Ventilator Base

3. Firmly push down the power board, making sure that the power board connectors fit well into the sockets (pin headers) in the base of the ventilator.



Figure 16 – Pushing Power Board into Ventilator Base

4. Perform steps 1 to 6 of the removal procedure in the reverse order.

4.7 Replacing the Power Supply

- ✤ To remove the power supply:
- 1. Remove the detachable battery (see section 4.3) and the internal battery (see section 4.4).
- 2. Remove the ventilator cover (see section 4.5).
- 3. Release the Blower motor cable from the cable clamps on the power supply.
- 4. Disconnect the 2 cables from the Power Supply:



Figure 17 – Power Supply cables

Disconnect the output cable from the Power Board first. Use flat/needle nose pliers to gently pull out the connector from the Power Supply

5. Remove the 4 Torx screws securing the bracket

R



Figure 18 – Securing screws

6. Remove the 4 Philips screws securing the bracket to the Power Supply

Replacing the Front Panel Assembly



Figure 19 – Detaching the Power Supply from Its Bracket

To install the power supply:

Follow the above procedure in reverse order

4.8 Replacing the Front Panel Assembly

4.8.1 Removing the Front Panel Assembly

- ✤ To remove the front panel assembly:
- 1. Remove the detachable battery (see section 4.3) and the internal battery (see section 4.4).
- 2. Remove the ventilator cover (see section 4.5).
- 3. Disconnect the flat flex cable P16 from the Main Board.



Figure 20 – Flat Flex Cable going to P16

4. On the underside of the ventilator, unscrew the three Torx screws securing the bottom of the front panel.
Replacing the Front Panel Assembly



Figure 21 – Loosening the Torx Screws Under the Front Panel

5. Remove the Torx screws from the front panel brackets (one on each side). Carefully slide the front panel outwards to allow access to electrical cables and silicon tubes.



Figure 22 – Torx Screws on Front Panel Bracket

For iO₂ Internal Mixer model

- 6. Disconnect the 2 silicon tubes from the O_2 mixer neb board.
- 7. Disconnect the nebulizer cable from the O_2 mixer neb board.
- 8. Disconnect the mixer cable from the O_2 mixer neb board.
- 9. Disconnect the O_2 leak sensor cable from the O_2 mixer neb board.

Replacing the O2 mixer Neb board * (iO2 Internal mixer model only)



Figure 23 – Disconnecting from O₂ mixer neb board

- 10. Disconnect the 3 silicon tubes coming from the main board. <u>Note the color coding</u>. Disconnect them from the Y connectors and not from the board itself.
- 11. Disconnect the Blower cable.
- 12. Disconnect the solenoid board flat cable.
- 13. Disconnect the O_2 sensor cable.
- 14. Remove the front panel from the ventilator.

4.8.2 Connecting the Front Panel Assembly

- ✤ To connect the front panel assembly:
 - Follow the above procedure in reverse order.

4.9 **Replacing the O₂ mixer Neb board** * (*iO₂ Internal mixer model only*)

4.9.1 Removing the O₂ mixer neb board

- ✤ To remove the O₂ mixer neb board:
- 1. Follow the procedures for removing the front panel assembly (see section 4.8)
- 2. remove the 3 screws securing the O₂ mixer Neb board to the Main Board.

Replacing the Main Board



Figure 24 – Securing screws

3. Pull the mixer board out of the connector .

4.9.2 Installing the O2 mixer board

- ✤ To connect the O₂ mixer board:
 - Follow the above procedure in reverse order.

4.10 Replacing the Main Board



Record system S/N, Blower S/N and motor hours prior to replacing the main board. After replacing the board need to update the SW with those numbers, as described in chapter 8.

4.10.1 Removing the Main Board

To remove the main board:

1. **For iO₂ internal mixer model** - Follow the procedure for Removing the O₂ mixer neb board (see section 4.9)

- 2. Remove the 6 Torx screws holding the Main Board to the front panel
- 3. On the bottom side of the Main Board, disconnect buzzer connectors LS1 and LS2.
- 4. Disconnect the back light cable from connector P5.

Do not pull the wires. Press the locker and then remove.

Replacing the Main Board



Figure 25 – LS1; LS2; P5 connectors



Figure 26 – Disconnecting LS2 connector

5. Disconnect the P13 flat cable by pressing hard on the locker and then pulling it out.

Replacing the Main Board



Figure 27 – Disconnecting the P13 Flat Cable

6. Remove the six Philips screws securing the Main Board to the front panel.



Figure 28 – Detaching the Main Board from the Front Panel7. Remove the grounding screw at the top left of the board.

Replacing the Touch Screen



Figure 29 – Detaching the Grounding Screw

- 8. Lift the Main Board. Carefully detach the flat cables from the connectors on the main board.
- 10. Remove the Main Board.



Do not remove the silicon tubes from the main board when it is sent for repair.

4.10.2 Installing the Main Board

- ✤ To install the main board:
- 1. Check that the main board sockets do not have any bent pins.
- 2. Perform the removal procedure in the reverse order.
- 3. Update "Total vent hours" with one time password 1412.

4.11 Replacing the Touch Screen

The touch screen cannot be detached from the front panel; When the touch screen needs replacement , the Front Subassembly (P/N V60-70010-60) is to be replaced

- 1. Follow the procedures for removing the main board (see section 4.10)
- 2. Replace the front Subassembly
- To reassemble the touch screen:
 - Perform the above procedure in reverse order.

4.12 **Replacing the Blower Assembly**

4.12.1 Removing the Blower Assembly

- ✤ To remove the blower assembly:
- 1. Remove the detachable battery (see section 4.3) and the internal battery (see section 4.4).
- 2. Remove the ventilator cover (see section 4.5).
- 3. Disconnect the blower cable from the front panel assembly.
- 4. Disconnect the blower cable from the power board.
- 5. Disconnect the internal mixer tubing *(for IO2 models only see Figure 30)
- 6. Disconnect the Inlet and outlet silicon hoses (see Figure 30)



Figure 30 – Blower disconnection

7. Remove the 6 screws (3 on each side) securing the blower to the base – see Figure 31.

Replacing the Oxygen Sensor



Figure 31- Blower screws

8. Remove the blower

4.12.2 Installing the Blower Assembly

- ✤ To install a Blower assembly:
 - Perform the removal procedure in the reverse order.
 - Change Motor Hour meter value to "0"

4.13 Replacing the Oxygen Sensor



Refer to Flight Medical Service Notes for a list of approved Oxygen sensors

4.13.1 Removing the Oxygen Sensor

- ✤ To remove the oxygen sensor:
- 1. Remove the detachable battery (see section 4.3) and the internal battery (see section 4.4).
- 2. Remove the ventilator cover (see section 4.5).
- 3. Remove the front panel (see section 4.8).
- 4. Disconnect the electrical cable from the oxygen sensor.



Figure 30 - Removing the Oxygen Sensor

5. Turn the oxygen sensor counterclockwise until it comes out.

4.13.2 Installing the Oxygen Sensor

- ✤ To install the oxygen sensor:
 - Follow the above procedure in reverse order.

4.14 **Replacing the O₂ leak sensor** * (*iO₂ Internal mixer model only*)

4.14.1 Removing the O₂ leak sensor

- ✤ To remove the O₂ leak sensor:
 - 1. Remove the ventilator cover (see section 4.5).
 - 2. Disconnect the electrical cable from the O_2 leak sensor.
 - 3. Turn the O_2 leak sensor counterclockwise until it comes out.

4.14.2 Installing the O₂ leak sensor

- ✤ To install the oxygen sensor:
 - Follow the above procedure in reverse order.

Replacing the Oxygen mixer * (iO2 Internal mixer model only)

4.15 **Replacing the Oxygen mixer** * (*iO*₂ *Internal mixer model only*)

4.15.1 Removing the Oxygen mixer

- ✤ To remove the oxygen mixer:
- 1 Remove the detachable battery (see section 4.3) and the internal battery (see section 4.4).
- 2. Remove the ventilator cover (see section 4.5).
- 3. Remove the Power Supply and the power supply base plate + the solenoid (see section 4.7).
- 4. Remove the O₂ leak sensor
- 5. Remove the 2 silicon tubes and disconnect the Nebulizer & O2 Mixer cables from the O_2 mixer Neb board
- 6. Gently pull out the O₂ mixer



Figure 31 – Pulling out the mixer

4.15.2 Installing the Oxygen mixer

- ✤ To install the oxygen mixer:
 - Follow the above procedure in reverse order. Make sure the flat surface of the mixer is aligned with the metal bracket.

Replacing the O2 mixer filters * (iO2 Internal mixer model only)



Figure 32 – Mixer orientation

4.16 **Replacing the O₂ mixer filters** * (*iO₂ Internal mixer model only*)

To replace the filters:

- 1. Use twizers to remove the O-ring that secures the filters
- 2. Use the twizers to pull out the filters (2 each)
- 3. Place the new filters (2 each) at the O2 input and push all the way in
- 4. Push the O-ring in, verify it's in the groove, securing the filters in place



Figure 33 – O2 regulator filter

Replacing the Purge Board Assembly

4.17 Replacing the Purge Board Assembly

4.17.1 Removing the Purge Board Assembly

- ✤ To remove the purge board assembly:
- 1. Remove the detachable battery (see section 4.3) and the internal battery (see section 4.4).
- 2. Remove the ventilator cover (see section 4.5).
- 3. Remove the front panel (see section 4.8).
- 4. Disconnect the two check valves at the ends of the silicon tubes from the purge board.



Figure 34 – Disconnecting the Check Valves

- 5. Remove the four Philips screws (star washers and flat washers) from the purge board. Carefully remove the stand-offs between the purge board and the solenoid board.
- 6. Carefully separate (pull out) the purge board from the connector on the solenoid board.

4.17.2 Installing the Purge Board Assembly

- ✤ To install the purge board assembly:
 - Follow the above procedure in reverse order.

Replacing the Solenoid Board Assembly

4.18 **Replacing the Solenoid Board Assembly**

4.18.1 Removing the Solenoid Board Assembly

- ✤ To remove the solenoid board assembly:
- 1. Remove the detachable battery (see section 4.3) and the internal battery (see section 4.4).
- 2. Remove the ventilator cover (see section 4.5).
- 3. Remove the front panel (see section 4.8).
- 4. Remove the purge board (see section 0).
- 5. Disconnect connector P1 and the flat cable from the solenoid board.



Figure 35 – Solenoid board connectors

6. Remove the silicon tubes from the fittings on the redundancy solenoid.

Replacing the Solenoid Board Assembly



Figure 36 – Removing the Silicon Tubes

7. Remove the solenoid board assembly.

4.18.2 Installing the Solenoid Board Assembly

- ✤ To install the solenoid board assembly:
- 1. Insert the solenoid assembly.
- 2. Insert the purge board assembly.
- 3. Connect the silicon tube attached to the female connector to the inner fitting on the redundancy solenoid.
- 4. Using the other silicon tube, connect the Solenoid assembly to the outer fitting on the redundancy solenoid.



Figure 37 – Connecting the Silicon Tubes

4.19 Replacing the Solenoid Assembly

4.19.1 Removing the Solenoid Assembly

✤ To remove the solenoid assembly:

- 1. Remove the ventilator cover.
- 2. For iO₂ internal mixer model Remove the O₂ leak sensor.
- 3. Remove the 2 screws securing the O_2 leak sensor bracket. Remove the bracket.



Figure 40 – Remove O2 leak sensor bracket

- 4. Disconnect the solenoid cable from the solenoid board (P1). If it's hard to reach you can remove the screws that secure the front panel and move the front panel so gain better access.
- 5. Disconnect the 3 silicon tubes from the solenoid assembly.
- 6. Unscrew the two adjacent Torx screws on the solenoid bracket. Pull out the bracket with the solenoid, carefully leading the solenoid cable, making sure it is not being damaged
- 7. Remove the 2 screws securing the solenoid to the bracket. Pull out the solenoid from the bracket. Verify the sealant O-ring is removed and is not attached to the bracket.

4.19.2 Installing the Solenoid Assembly

- ✤ To install the solenoid assembly:
 - Follow the above procedure in reverse order.

Replacing the Lower Board and D-type Board

4.20 Replacing the Lower Board and D-type Board

4.20.1 Removing the Lower Board and D-type Board

- ✤ To remove the Lower and D-type boards:
- 1. Remove the detachable battery (see section 4.3) and the internal battery (see section 4.4).
- 2. Remove the ventilator cover (see section 4.5).
- 3. Remove the front panel assembly (see section 4.8).
- 4. Remove the Power board (see section 4.6)
- 5. Remove the Power Supply and its base plate (see section 4.7)
- 6. Remove the internal O2 mixer (see section 4.15)
- 7. Remove the Blower assembly (see section 4.11)
- 9. Unscrew the 2 Torx screws (plastic washers) securing the Outlet assembly. Remove the Outlet assembly.



Figure 41 – Removing the Outlet assembly

10. Disconnect connectors P5, P6 and P7 from the lower board

Replacing the Lower Board and D-type Board



Figure 38 – Disconnecting P7 connector

- 11. Unscrew the 6 Philips screws securing the lower board and 2 Philips screws securing the D-type board
- 12. Gently lift the back side of the lower board and pull the lower board with D-type board out of the ventilator base



Figure 39 – Removing the Lower Board and D-type Board

13. Disconnect the D-type board from the Lower board

Replacing the Fuse



Figure 40 – D-type and Lower boards

4.20.2 Installing the Lower Board and D-type Board

- ✤ To install the Lower and D-type boards:
 - Follow the above procedure in reverse order.

4.21 Replacing the Fuse

The fuse does not need regularly-scheduled servicing. Servicing is required only in case of a problem.

4.21.1 Removing the Fuse

- ✤ To remove the fuse:
- 1. Pull out the plastic fuse housing at the back of the device with the aid of a flat screwdriver.

4.21.2 Installing the Fuse

To install the fuse:

Reposition the fuse housing (flat edge on the left) and press firmly to make sure that it is inserted completely.

4.22 Replacing the Rubber Bumpers

The six bumpers on the underside of the device do not need regularly-scheduled servicing. Servicing is required only in case of a problem.

4.22.1 Removing the Rubber Bumpers

✤ To remove bumpers:

1. Use a Torx screwdriver to remove bumpers as needed.

Figure 41 – Removing a Rubber Bumper

4.22.2 Installing the Rubber Bumpers

To install a bumper:

Use a Torx screwdriver to attach the bumper and verify that it is fastened securely.

Advanced Screen

5 Service/Technical Menu

✤ To enter the Service/Technical menu:

- 1. Press Technical / 🔧
- 2. Press ADVANCED Screen.
- 3. Enter the code **5844**, and confirm by pressing \checkmark

5.1 Advanced Screen



Button	Options	Description
Enable B-LEVEL	ON/OFF	Enable/Disable B-LEVEL ventilation mode
Enable O2 mixer	O2 Only O2+Neb.	Nebulizer is disabled Mixer + Nebulizer
	OFF	
Enable PRVC	ON\OFF	Enable/Disable PRVC mode
Additional Config	Quick Start	Enable/Disable quick start buttons
	Customized BUV	Enable/Disable Customized Back Up
		Ventilation
Screen Intensity	Value	Increase/decrease the screen intensity
Language		Choosing the language
Enable Sigh	ON/OFF	Enable/Disable Sigh ventilation mode
Enable VG	ON/OFF	Enable/Disable VG ventilation mode
Purge period	60-300	Changing Purge period between 60-300 sec
Saving Logs	OFF	Activate log files download. Refer to Chap. 8
Service SCREEN		Move to the calibrations screen

Service Screen

5.2 Service Screen

SERIAL PORT	SW	Calibrate	Calibrate	Calibrate	Calibrate
OFF	Version	Pressure	FiO2	Bias flow	Relief
	Factory	Neb. Comp.	Calibrate	Bar intensity	ADVANCED
SERVICE	Defaults	6.0	O2 Leak	SINGLE	Screen

Button	Options	Description
Serial	OFF/EGD/JSON	Serial port output format.
SW Version		Displays the SW version of each CPU
Calibrate Pressure		Activate pressure calibration
Calibrate FIO2		Activate Oxygen sensor calibration
Calibrate Bias Flow		Activate Bias Flow calibration
Calibrate Relief		Activate Relief valve calibration
SERVICE		Change serial numbers
		Enter the code 2009 , confirm by pressing \checkmark
		Change Motor Hour Meter enter the single time
		code 1412, confirm by pressing \checkmark
Factory Defaults		Default calibration parameters, to recover
		from calibration data corruption.
		Enter the code 2009, confirm by pressing \checkmark
Neb. Comp. *	Value	Volume compensation when nebulizer is on.
Calibrate O2 Leak *		Leak sensor calibration
Bar Intensity	Single/Full	Number of lit LEDs in the ventilator's pressure
		gauge

* *iO*₂ INTERNAL MIXER MODEL ONLY

Installing the SW upgrade

6 Software Upgrade

Required equipment:

USB storage device with the SW version (.pkg file)

Software upgrade will not run if the batteries are charged below 50%.

6.1 Installing the SW upgrade

- 1. Turn off the ventilator, disconnect from AC.
- 2. Copy the new SW version (.**pkg** file) to a USB storage device.
- 3. Plug the USB storage device to the vent USB port.
- 4. Connect the ventilator to AC.
- 5. The ventilator powers up and a software update screen opens, displaying the current version and the new version to update.
- 6. Press **OK** on the touch screen.
- Once upgrade is done, the ventilator displays "Finished updating, please remove DOK"
- 8. Remove the USB storage device and press **OK** on the touch screen.
- 9. Turn on the ventilator, press **Technical** / 🔧 and press **Show Info**.
- 10. Verify the new software version is displayed.

6.2 Calibration integrity check

- 1. Set the ventilator to the same ventilation modes:
 - ACMV
 - VCV = 500 mL
 - PEEP = 5
 - P trig = -5.0
 - Rate = 15
 - Ti = 1
 - O₂ = 80%
 - Waveform = Square
- 2. Connect to a patient circuit. Perform circuit test.
- 3. Start ventilation.

Calibration integrity check

- 4. Verify the following:
 - Vti Within the 450-550 spec.

 $\label{eq:phase} \textbf{Pbase} \qquad 5 \pm 1 cm \ H_2 O$

- **O**₂ 76% 84% for Internal O₂ mixer (iO₂) model
- 5. If any of those values is out of spec, perform the appropriate calibration and check again.

Required Equipment

7 Calibration and Verification tests

Required Equipment

- Adult test lung specified up to 90cm H₂O with adjustable lung compliance of C=10;20;50
- Pressure/flow analyzer, specified to 120cm H₂O, accuracy of 0.1 cmH₂O
- Screwdrivers:
 - Phillips screwdriver PH1
 - Flat screwdriver 0.8x4
 - Torx screwdriver BT10x200
- Reusable patient circuit (P/N V60-50000-60)
- Vacuum gauge, range to -1bar
- Oxygen Analyzer
- Parabolic resistors: Rp5;Rp20;Rp50 Made by Michigan Instruments Inc.
- Medical-grade Oxygen source (pressure over 50PSI)
- * Oxygen Mixer (By Flight Medical, P/N V13-00010-60) for non IO2 models.

7.1 Calibration

7.1.1 Pressure Sensors Calibration

- ✤ To calibrate the pressure sensors:
- 1. Connect the ventilator to an external pressure meter using a reusable patient circuit.
- 2. Connect the pressure meter to the test lung.
- 3. Use the following settings for the test lung:
 - **C** = 10
 - **Rp** = 5
- 4. Press **Technical /** A and then press **ADVANCED Screen**.
- 5. Enter the code 5844, and confirm by pressing \checkmark
- 6. Press SERVICE SCREEN
- 7. Disconnect the patient circuit from the ventilator to verify there is no pressure buildup in the circuit. Reconnect the circuit to the ventilator
- 8. Press **Calibrate Pressure** and then **Enter / ()** . The ventilator starts to build pressure.

9. The following screen opens:



- 10. Check the Patient Pressure and Outlet Pressure values, verify the following:
 - Values match the pressure measurement of the external pressure meter.
 - Values are between 45 and 75 cmH₂O.
 - The difference between the Patient Pressure and Outlet Pressure values is no more than 0.1.

If one of the conditions above is not met, calibrate the pressure sensors:

1. If the pressure on the external pressure meter is in the 50-75 cmH₂O range, continue to step 2.

If the pressure is less than 50 cmH_2O :

- Press Cancel / 🙁.
- Press **Calibrate Pressure** again. The calibration screen will come up with the following message " *You can set the solenoid and motor commands for pressure sensor*" and displays default values of **65 200**.



• Use the UP / + and DOWN / • buttons to change the solenoid command (initial value of 65) or Manual Breath / * and Panel lock / • buttons to change

motor command (initial value of 200) and press Enter/ .

- Verify that the pressure on the external pressure meter is in the 50-75 cmH₂O range. If not then repeat the above steps until the pressure is the correct range.
- Continue to step 2.
- 2. Use the **UP** / and **DOWN** / buttons to change the **External measurement** value of 60 to the actual pressure reading of the external pressure meter.

- 3. Press **Enter** $/ \odot k$. The ventilator stops.
- 4. Press Calibrate Pressure again and then Enter / ∞ .
- 5. Check the Patient Pressure and Outlet Pressure values, verify the following:
 - Values match the pressure measurement of the external pressure meter.
 - Values are between 50 and 75 cmH₂O.
 - The difference between the Patient Pressure and Outlet Pressure values is no more than 0.1.
- 6. Press **Cancel** / \bigotimes to exit.

If the test fails:

- 1. Replace patient circuit and redo calibration.
- 2. Do one of the following:
 - If the external measurement lower than 50:

Check internal tubing connections for air leaks.

Replace the solenoid and redo calibration.

If the external measurement higher than 75:

Check internal tubing connections for blocking.

Replace the solenoid and redo calibration.

 If the patient pressure / outlet pressure difference is more than 0.1cmH₂O:

Repeat the calibration up to 3 times. If the desired results are not obtained after three attempts:

- Examine the silicon tube connections and try to locate a leak.
- Verify that the relief valve is not activated.
- Replace the solenoid (see 4.19). Perform the required calibrations (see 7.3 Test table).
- Replace the Main Board (see 4.10). Perform the required calibrations (see 7.3 Test table).

7.1.2 Pressure Relief Calibration

- ✤ To calibrate the pressure-relief mechanism:
- 1. Connect the ventilator to the test lung using a patient circuit
- 2. Set the test lung to minimum compliance
- 3. Press Technical / 🔧 and then press ADVANCED Screen.
- 4. Enter the code 5844, and confirm by pressing \checkmark
- 5. Press SERVICE SCREEN
- 6. Press **Calibrate Relief** and then **Enter** $/ \oplus$ to start the motor.
- 7. Verify that there is no air leakage from the exhalation valve. Air should only be coming out via the pressure-relief valve.
- 8. Verify that the displayed pressure reading is between 105 and 120 cmH₂O.
- 9. If the pressure is not within this range, adjust the Relief valve:
 - While the calibration is running, place the ventilator in a way that the calibration screw is accessible from below (Refer to picture Figure 42 Adjusting the Pressure Relief Valve below).
 - Use a Philips screwdriver to adjust the relief valve by tightening or loosening the calibration screw located on the underside of the outlet fitting.



Figure 42 – Adjusting the Pressure Relief Valve

10. Press **Enter** $/ \odot k$ to confirm the reading and to complete the calibration.



If the test fails:

• Check internal tubing connections.

7.1.3 Bias Flow Calibration

✤ To calibrate the Bias Flow

- 1. Connect the circuit to the ventilator.
- 2. Remove the flow sensor from the end of the patient circuit. **Connect a test lung to the patient circuit.**
 - On an SL ventilator, connect the flow sensor to the exhalation valve as per the following picture.



• On a DL ventilator, connect the flow sensor to the DL exhalation valve.



- 3. Press Technical / 🔧 and then press ADVANCED Screen.
- 4. Enter the code 5844, and confirm by pressing \checkmark
- 5. Press SERVICE SCREEN
- 6. Press **Calibrate Bias Flow** and then press the **Manual Breath /** . Wait for the displayed value to stabilize at 15.
- 7. Press Enter / \bigcirc .
- 8. Repeat the Bias Flow calibration (steps 5-6) once more.

If the test fails:

- 1. Check internal tubing connections for air leaks.
 - 2. Run the following tests:
 - Pressure sensor calibration
 - Circuit test
 - Pressure relief calibration
 - 3. If fails the test again :
 - Please contact support in order to Replace the solenoid.

7.1.4 Oxygen Sensor Calibration

✤ To calibrate the Oxygen sensor:

For iO₂ internal mixer model

- 1. Connect a high pressure oxygen hose to the High Pressure O2 port
- 2. Connect a calibrated Oxygen Analyzer to the ventilator's outlet.
- 3. Connect a patient circuit.
- 4. Press Technical / 🔧 and then press ADVANCED Screen.
- 5. Enter the code 5844, and confirm by pressing \checkmark
- 6. Press SERVICE SCREEN
- 7. Press Calibrate FiO2.
- 8. Choose **USED** if calibrating the current sensor, **NEW** if O₂ sensor is replaced.
- 9. The ventilator performs 21% calibration. Verify the external Oxygen analyzer reads 21%, wait 1 minute and press **Enter /** ^(III).
- 10. The ventilator switches to 100% automatically. Verify the external Oxygen analyzer reads 100%, wait 1 minute and press **Enter /** [®].

For External mixer model

- 1. Connect the Air/Oxygen Entrainment Mixer to an Oxygen source. Install the Air/Oxygen Entrainment Mixer on the ventilator's air inlet.
- 2. Set the regulator on the oxygen source to 50 PSI.
- 3. Connect a calibrated Oxygen Analyzer to the ventilator's outlet.

4. connect a patient circuit

5. Press **Technical** / **A** and then press **ADVANCED Screen**.

- 6. Enter the code 5844, and confirm by pressing \checkmark
- 7. Press SERVICE SCREEN
- 8. Press Calibrate FiO2.
- 9. Choose **USED** if calibrating the current sensor, **NEW** if O₂ sensor is replaced.
- 10. Set the Entrainment Mixer dial to AIR.
- 11. Once the external Oxygen sensor displays 21%, wait 1 minute and then press **Enter /** ^(IIII).
- 12. Set the Entrainment Mixer dial to 100%.
- 13. Once the external Oxygen sensor displays 100%, wait 1 minute and then press **Enter /** [®].

7.1.5 O_2 Leak Sensor calibration^{*} (*iO*₂ Internal mixer model only)

- ✤ To calibrate the O₂ leak sensor:
- 1. Disconnect the ventilator from any Oxygen source.
- Connect a calibrated Oxygen Analyzer to the ventilator's outlet. Don't connect a patient circuit!
- 3. Press Technical / 🔧 and then press ADVANCED Screen.
- 4. Enter the code 5844, and confirm by pressing \checkmark
- 5. Press SERVICE SCREEN.
- 6. Press Calibrate O2 Leak. The system will be flushed with ambient air.
- 7. Wait 1 minute. Use the **UP** / ⊕ and **DOWN** / ⊖ buttons to match the displayed value with the external Oxygen analyzer reading.
- 8. Press Enter / 🔍

7.2 Operational Verification Procedure (OVP)

7.2.1 Standard Ventilator Settings (STS)

Refer to the following specifications whenever STS settings are called for:

- ACMV
- VCV = 500 mL
- PEEP = 0
- P trig = -1.0
- Rate = 15
- Ti = 1
- Waveform = Square

For test lung:

- Rp=5
- C = 50 mL / cmH₂O

7.2.2 Front Panel Self Test

- To run the self test:
- 1. Connect the ventilator to AC power.
- 2. Press the **on off /** button on the front panel.
- 3. During the self test that begins automatically, check for the following:
 - Short audible beep
 - All LEDs on the LED indicator light up with the same intensity, with the following colors:

Description	Colour
TRIG (Pressure trigger)	Green
EXT PWR (External power)	Yellow
LOW BAT (Low battery)	Red
BAT (Battery power)	Orange
FAULT (Device malfunction)	Red
APNEA	Red
BUV (Back up ventilation)	Red
HIGH MV (High minute ventilation)	Red

LOW MV (Low minute ventilation)	Red
High P (High pressure)	Red
LOW P (Low pressure)	Red
Audio Paused/Alarm Reset	Orange
On/Off	Green
Panel Lock	Orange

■ All LEDs between 60 – 100 on the **pressure gauge** light up.

If the test fails:

No LEDs are on - Check the internal connectors to the front panel.

Some LEDs are on - Replace the Main Board

7.2.3 Circuit Test

Each time the Exhalation Valve or patient circuit is replaced or serviced, it must be tested.

✤ To test the patient circuit / exhalation valve:

- 1. Connect the patient circuit to a 0.5L test lung.
- 2. Press **Technical** / **A**, and then press **Circuit TEST**.



- 3. Press Enter / \odot .
- 4. The test is done automatically. Checking 3 PEEP points 20; 10; 5
- 5. If the test is successful, the display shows a **Test PASSED** message

If the test fails:

- 1. Press Cancel / 🙁.
- 2. Replace the patient circuit. In case of a Flight60 DL check the exhalation valve diaphragm.
- 3. Perform the calibration again.
- 4. Check internal tubing connections for air leaks.
- 5. Replace the solenoid and perform the required calibrations (see 7.3 Test table).

7.2.4 Volume verification

✤ To test the device for pressure:

- 1. Set the ventilator to STS settings.
- 2. Activate the ventilator and verify that the volume is between 450 and 550ml.

If the test fails:

- 1. Replace patient circuit
- 2. Replace test lung
- 3. Check\Replace Exhalation Valve
- 4. Check\Replace Exhalation (blue) diaphragm
- 5. Repeat the Pressure calibration

7.2.5 Pressure Verification

- ✤ To test the device for pressure:
- 1. Set the ventilator to STS settings.
- 2. Connect a pressure meter between the ventilator and the test lung.
- 3. Use the following settings for the test lung:
 - C = 50
 - Rp = 5
- 4. Activate ventilation.
- 5. Set **Ti** = 2.
- 6. Verify that the external pressure meter reading and the **PIP** value displayed on the ventilator differ by no more than 2 cmH₂O or 10%. (The higher of the two can be used for this determination.)

If the test fails:

Repeat the following:

- Pressure sensors calibration
- Pressure relief calibration
- Circuit Test

7.2.6 Bias Flow

✤ To test the Bias Flow:

- 1. Set the test lung to compliance of 20ml/cmH₂O, resistance 20
- 2. Set the ventilator to STS, P trig =-3; Rate = 8; PEEP = 5; Bias Flow = OFF
- 3. Connect a Flow meter between the patient circuit and the exhalation valve.

Start ventilation:

For device (DL) Verify that the Flow meter measuring is not more than 7
L/m and for device (SL) the reading from the Flow meter is between 0-17
L/m (SL)

<u>Set **PEEP** = 10</u>

4. Verify that the Flow meter presents a stable value between 10-30 L/m (DL) and 10-17L/m (SL) .

Measuring Bias Flow.

1. Verify that the Flow meter is not measuring more than 7 L/m (DL) , between 0-17 L/m (SL).

*DL= dual limb

*SL= single limb

If the test fails:

1. Perform Bias Flow calibration

7.2.7 PEEP

- ✤ To test the PEEP:
- 1. Use the following settings for the test lung:
 - C = 50
 - Rp = 5
 - If a test lung with analysis software is used, configure the analysis software program to the same settings
- 2. Connect a pressure meter between the ventilator and the test lung.
- 3. Set the ventilator to STS settings.
- 4. Set **PEEP** to 5.
- 5. Activate ventilation.
- 6. After 5 breaths, check that the basic pressure levels in the lung and in the ventilator display are 5 ± 1 cmH_2O.
- 7. Raise the **P trig** level as needed, until no auto-triggering is observed.
- 8. Verify that the **P trig** level is not more than -1.5 cmH₂O, and that the ventilator is not performing an auto-trigger.
- 9. Set **PEEP** to 10.
- 10. After five breaths, check that the basic pressure levels in the lung and in the ventilator display are 10 $\pm 2~\text{cmH}_2\text{O}.$
- 11. Raise the **P trig** level as needed, until no auto-triggering is observed.
- 12. Verify that the P trig level is not more than -2 cmH₂O
- 13. Set **PEEP** to 20.
- 14. After five breaths, check that the basic pressure levels in the lung and in the ventilator display are 20 $\pm 2~\text{cmH}_2\text{O}.$
- 15. Raise the **P trig** level as needed, until no auto-triggering is observed.
- 16. Verify that the **P trig** level is not more than $-3 \text{ cmH}_2\text{O}$.

If the test fails:

- 1. Replace the patient circuit. In case of a Flight60 DL replace the exhalation valve diaphragm.
- 2. Repeat Circuit test.
- 3. Replace the solenoid and run the required calibrations (see 7.3 Test table).
7.2.8 Pressure Trigger

- ✤ To test the pressure trigger:
- 1. Set the ventilator to STS
- 2. Connect the ventilator to the test lung using a patient circuit. Use the following settings for the test lung:
 - C = 50
 - Rp = 5
- 3. Activate ventilation.
- 4. Simulate inhalation attempt by creating a negative pressure from the test lung.
- 5. Verify that the green **P trig** LED flashes and a mandatory breath is forced each time the edge (shoulder) is raised.
- 6. Change settings to:
 - SIMV
 - **PSV** = 20
 - **Rate** = 5.
- 7. Simulate inhalation attempt by creating a negative pressure from the test lung.
- 8. Verify that the green **P trig** LED flashes and that the ventilator provides a mandatory breath followed by pressure-supporting ventilations (PSV) for 12 seconds.
- 9. Set the **P trig** level to -0.5 cmH₂O, and verify that no auto-triggering occurs.

If the test fails:

- 1. Replace the patient circuit. In case of a Flight60 DL replace the exhalation valve diaphragm.
- 2. Repeat the following:
 - Pressure sensors calibration
 - Pressure relief calibration
 - Circuit test
- 3. Replace the solenoid and perform the required calibrations (see 7.3 Test table).

7.2.9 Exhalation Valve Leak

- ✤ To test the exhalation valve:
- 1. Set the ventilator to the following settings:

- **Rate** = 10
- **Ti** = 1.4
- ACMV
- VCV = 1400
- 2. Set the High-Pressure alarm to 99 cmH $_2$ O.
- 3. Connect the ventilator to a test lung using a patient circuit. Use the following settings for the lung:
 - C = 20
 - Rp = 20
- 4. Activate ventilation and continue for 15 breaths.
- 5. Verify that the pressure level is over 72 cmH₂O. If pressure doesn't get to 72 cmH₂O, decrease the compliance or increase the resistance of the test lung. If pressure becomes too high after changing compliance/resistance, reduce the set volume from 1400 until achieving the required pressure level.
- 6. Check for air flow from the underside of the Exhalation Valve during inhalation; If air flow is noticed there is a leak and the test fails.

If the test fails:

- 1. Replace the patient circuit. In case of a Flight60 DL replace the exhalation valve diaphragm.
- 2. Repeat the following:
 - Pressure sensors calibration
 - Pressure relief calibration
 - Circuit test
- 3. Replace the solenoid (see 4.19), and perform the required calibrations (see 7.3 Test table)

7.2.10 High Pressure Alarm

- ✤ To test the high-pressure alarm:
- 1. Set the ventilator to STS settings
- 2. Connect the ventilator to a test lung using a patient circuit.
- 3. Activate ventilation.
- 4. Set **HIGH P** to $10 \text{ cmH}_2\text{O}$.

- 5. Check that when the pressure reaches 10 cmH₂O, the following occurs:
 - the audible alarm is triggered
 - the visual alarm is triggered
 - inhalation is interrupted.
- 6. Set **HIGH P** to 99 cmH₂O.
- 7. Check that the following occurs:
 - the audible alarm is silenced automatically
 - the visual alarm is displayed until the **Alarm Reset /** A button is pressed.

If the test fails:

- 1. Replace the Main Board (see 4.10).
- 2. Perform the required calibrations (see 7.3 Test table).

7.2.11 Battery /Charger /Power Supply

To test the power supply:



Verify that both batteries are above 60%. If not, connect to external power and charge for at least 3 hours.

- 1. Ventilate is STS mode.
- 2. Disconnect the ventilator from AC power
- 3. Verify that the following occur:
 - the **Power Switchover** indicator is displayed
 - an audible beep is heard
 - the **EXT PWR** indicator is not lit (external power)
 - the battery (BAT) LED indicator is lit
- 4. Verify that the ventilator functions normally with no further alarms.
- 5. Remove the Main battery. Verify that the vent switched to Low-Power-Ventilation:

PEEP = 5, Ptrig = -20, PCV above PEEP = 15

- 4. After at least 90 seconds have passed, reconnect to AC power.
- 5. Verify that within 30 seconds of the connection time the ventilator indicates switching back to AC power.
- 6. Verify that the following occur:
 - the battery (BAT) LED indicator is off
 - the green **EXT PWR** is lit

7.2.12 Buzzer Test

✤ To test the buzzer:

Press Parameters / formation and choose Screen ALARMS.

- 3. Tap the **Buzzer** button.
- 4. Choose HIGH and press **Enter** $/ \odot$. Verify that a High buzzer sound is heard.
- 5. Tap the **Buzzer** button.
- 6. Choose LOW and press **Enter /** ^(IN). Verify that a Low buzzer sound is heard.

If the test fails:

- Check the buzzers cables. Make sure they are connected to the Main Board and are intact.
- Replace the Main Board (see 4.10), and perform the required calibrations (see 7.3 Test table).

7.2.13 Oxygen Calibration Test

For iO₂ ventilator (with internal O₂ mixer)

Connect the ventilator to an Oxygen source.

O₂% settings are changed by the %O₂ button on the touch screen

- 1. Press **Technical** / \checkmark and then press **O**₂ sensor.
- 2. Select ON.

- 3. Set the Low FiO_2 and the High FiO_2 alarm to **OFF**.
- 4. Connect the patient circuit via a calibrated Oxygen Analyzer to the test lung.
- 5. Set the ventilator to STS mode. Set PEEP=5. **Bias flow=ON** Start ventilation.
- 6. Change O_2 settings according to the following test table:

Input pressure	Mixer settings	Tolerance for
		IO2 internal mixer
	40%	36% - 44%
	60%	57% - 63%
50 PSI	80%	76% - 84%
	100%	95% - 100%

If the test fails:

- 1. Check for an inlet leak (see section Error! Reference source not found.).
- 2. Replace the sensor cable.
- 3. Replace the sensor.
- 4. Replace the Main Board (see 4.10) and perform the required calibrations (see 7.3 Test table).

7.2.14 Nebulizer compensation test * (*iO*₂ Internal mixer model only)

- ✤ To test the Nebulizer compensation
- 1. Set the ventilator to STS mode.
- 2. Connect a nebulizer circuit **before the patient circuit's flow sensor**. Start ventilation.
- 3. Verify that Vti is 450-550.
- 4. Set O_2 mixer to 50%. Activate the Nebulizer.
- 5. Verify that Vti remains in the 450-550 range.

If the test fails:

- 1. Press Technical / 🔧 and then press ADVANCED Screen.
- 2. Enter the code 5844, and confirm by pressing \checkmark

- 3. Press SERVICE SCREEN
- 4. Use the UP / \oplus and DOWN / \bigcirc buttons to change the Neb. Comp. value. Increasing the value will decrease Vti.

Calibration and Verification tests

Operational Verification Procedure (OVP)

7.2.15 OVP Test Results

Serial #:	SW Version:	Hours:
Model: Flight 60T	Tested By:	Date:

Test	Results		Pass				
Front Panel self- test		-N/A-					
Pressure Sensors Calibration	External pressure gauge Patient Pressure Outlet Pressure						
Pressure Relief Valve Calibration	Relief P	ressure	9				
Bias Flow Calibration				-N/A-			
Circuit Test				-N/A-			
Volume Verification	Vti			Vte			
Pressures Verification	External gauge peak Pressure PPeak						
Bias Flow test	Bias Flo	w OFF		Bias Flow ON	۱		
PEEP	Set 5 10 20	Toler 5 ± 1 10 ± 2 20 ± 2	ance 2 2	PEEP Value	Ptrig		
Pressure Trigger test (P trig)	-N/A-						
Exhalation Valve leak	Pressure level						
High Pressure Alarm	-N/A-						
Power Supply and Battery Charge				-N/A-			
Alarm Buzzer Test	-N/A-						
	Set		Toler	ance	Value		
	Air 40%		20.9%	% - 29%			
O2 Sensor	60%		52%	- +0 % - 68%			
	80%		72%	- 88%			
	100%		92%	- 100%			

Test Table

7.3 Test Table

The following table summarizes tests associated with each device module. When a module is replaced, All tests associated with the replacement must be performed before the ventilator is used again.



8 Maintenance

8.1 Scheduled maintenance

BLOWER – The Blower should be replaced every 25,000 hours of operation or 5 years, whichever comes first, an alarm will go on when replace due time ""pump service due"

For instructions on replacing the Blower, see section 4.12

After replacing the Blower, update the Blower serial number and zero the working hours:

- 1. Press Technical / 🔧 and then press ADVANCED Screen.
- 2. Enter the code 5844, and confirm by pressing \checkmark
- 3. Press SERVICE SCREEN
- 4. Press SERVICE
- 5. Enter the code 2009, and confirm by pressing \checkmark
- 6. Press the displayed **Compressor Serial Number**, use the numerical keyboard to type in the new number.
- Press the displayed Motor Hour Meter, use the numerical keyboard to change it to "0"

<u>AIR INLET FILTER</u> – Check the filter's condition whenever servicing the ventilator.

OXYGEN (O2) SENSOR – Replace once a year.

O2 LEAK SENSOR – Replace once a year.

BATTERY – Recommended replacement – every 2 years.

8.2 Download Log Files

To save log files use a FAT formatted USB mass storage device.

- 1. Press Technical / 🔧 and then press ADVANCED Screen.
- 2. Enter the code 5844, and confirm by pressing \checkmark
- 3. Press SERVICE SCREEN

Maintenance

Download Log Files

- 4. Plug the USB storage device to the ventilator.
- 5. Change **Auto Logs** to **ON**. The download icon will display.
- 6. Wait for the download complete icon to display. Note that It might take few minutes for download to complete, depending on the size of the log files
- 7. Check the USB device on a computer and verify that 3 log files errors; changes; events were downloaded.

9 Troubleshooting Guide

9.1 Introduction

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The FLIGHT 60T Ventilator is used in life-support situations. As such, it is essential that all individuals using the FLIGHT 60T Ventilator, including clinicians and support staff, have a thorough understanding of its operation. This should include a working knowledge of the ventilator's pneumatic and electronic systems.

The following practical troubleshooting section is provided as a training resource for individuals learning how to use the FLIGHT 60T Ventilator, and as a reference tool for those already familiar with its use and operation. It should be noted that this outline is not all inclusive, and is intended only as a guide.

Only properly trained personnel should operate the ventilator. The FLIGHT 60T Ventilator is a restricted medical device designed for use by Respiratory Therapists or other properly trained and qualified personnel under the direction of a physician and in accordance with applicable state laws and regulations.

Displayed error	Potential Cause	Suggested Action
CHECK FiO2 SENSOR	Oxygen sensor bad reading Oxygen sensor defective	Run Oxygen sensor calibration Replace Oxygen sensor
O ₂ SUPPLY FAILED	O2 pressure is very low	Check O_2 source pressure is 30-90PSI Replace the O_2 Regulator filters
PROX LINE	Problem in the proximal line. Pressure sensors is improperly calibrated or defective.	Check internal hoses connections Pressure Sensors Calibration Replace Main Board
FLOW SENSOR ERROR	Processor defective Processor communication problem	Replace Main Board
EMPTY BAT	Combined charge of both batteries is less than 30%.	Connect to AC (charging) for 3 hours Replace Power Board

9.2 Error Messages

Error Messages

Displayed error	Potential Cause	Suggested Action
HIGH MV INS	Air leakage	Check internal hoses connections
HIGH MV EXH	Calibration problem	Check internal hoses connections
	Hardware problem	Replace Main Board
		Replace Blower
HIGH / LOW P BASE	Solenoid malfunction	Check solenoid
		Perform Circuit Test
		Replace solenoid
PCV NOT REACHED	Calibration problem	Replace Blower
	Hardware problem	
LOW MV EXH	Air leak	Check internal hoses connections
	Hardware problem	Replace Main Board
MOTOR FAULT	Motor control	Replace Power Board
	Motor	Replace Blower
PRESS SENSOR	Patient pressure sensor higher	Perform Pressure sensors calibration
	than outlet	Replace Main Board
POWER FAULT	Check log file to identify failed power:	
	3.3V POWER FAULT	Replace Main Board
	MAIN BOARD 10V POWER FAULT	Check cables
		Replace Power Board
		Replace Main Board
	POWER BOARD 10V POWER	Check cables
	FAULT	Replace Power Board
	5V POWER FAULT	Replace Main Board
MEMORY FAULT	Parameters mismatch	Perform OVP
		Replace Main Board
MAIN BAT CHARGER	Charger malfunction	Replace battery
		Replace Power Board
MAIN BAT V HIGH / LOW	Out of range	Replace battery
		Replace Power Board

Error Messages

Displayed error	Potential Cause	Suggested Action
MAIN BAT VOLTAGE	Mismatch in Battery voltage reading	Replace battery Replace Main Board
MAIN BAT TEMP HIGH	Battery overheating	Replace battery Replace Power Board
MAIN BAT GAUGE	Battery control	Replace battery
SEC BAT CHARGER	Charger malfunction	Replace battery Replace Power Board
SEC BAT V HIGH / LOW	Out of range	Replace battery Replace Power Board
SEC BAT VOLTAGE	Mismatch in Battery voltage reading	Replace battery Replace Main Board
SEC BAT TEMP HIGH	Battery overheating	Replace battery Replace Power Board
SEC BAT GAUGE	Battery control	Replace battery

10 Repackaging and Shipping

All returned items must have a Return Goods Authorization (RGA) number, assigned by FLIGHT MEDICAL.

To obtain an RGA number, email a completed RGA form (filled in its entirely) to support@flight-medical.com. Also include the ventilator's log files and a detailed description of the failure analysis and the repair efforts undertaken.

Items can be returned only after an RGA number was provided by FLIGHT MEDICAL.

Copies of the RGA form and the Service Call should be included with the returned item.

RGA Returns

Use the following guidelines to return a FLIGHT 60T ventilator:

- Use the original box and packaging.
- Remove both batteries and any accessories from the ventilator.
- When returning a module, place it in the original box and packaging. If not available, place it in a box large enough to allow for it to be wrapped in a sufficient amount of packaging material.
- Write the RGA number on the shipping label.

Ship RGA items to: FLIGHT MEDICAL INNOVATIONS Ltd. 7 Hatnufa St, Petah Tikva 4951025, ISRAEL Tel: +972-3-6731660 Electronic

11 Spare parts

11.1 Electronic

Con 1 2 3	Main Board ELA-0013Connecting cables – not part of the board:1MB to SB cableV60-70100-292O2 sensor cableV60-00130-293FPC MB to PB cableV60-21000-29		
Power Board ELA-0020		rd	
Power Supply SUB-0174		ly	

Electronic

Lower Board V60-22000-65	
D-Type Board V60-24000-65	
Purge Board V60-23000-65	COCOCOCOCOCOCOCOCOCOCOCOCOCOCOCOCOCOCO
Solenoid Board V60-26000-65 Connecting cables – not part of the board: 1 MB to SB cable V60-70100-29	

Electronic

O₂ Mixer Neb board ELE - 0001	
Detachable (main) battery V60-19000-67	
Integral battery SUB-0222	TERMINE AND
Keypad - English V60-74000-68	Manual Breath Parameters Extended Tectnical Amount Breath Cancel Up Enter Off Off Office Offi
Keypad - Symbols SUB-0087	

Mechanical / Assemblies

11.2 Mechanical / Assemblies

Front Subassembly SUB-0195 - English Keypad SUB-0194 - Symbols Keypad Connected items: 1 Front right bracket V60-76023-03 2 Front Left bracket V60-76022-03		embly sh Keypad ols Keypad V60-76023-03 V60-76022-03	
Blower SUB-0191 <i>Connected item:</i> 1 <i>Cooling Fan assy.</i> MEB-0038		1 MEB-0038	
Solenoid SUB-0280		d :0	
1 Filter Cover V11-35201-07 2 O-ring V11-36000-26		V11-35201-07 V11-36000-26	Purte core Purte

Mechanical / Assemblies



Mechanical / Assemblies

Cooling Fan MEB-0038		1	
Inlet Blower MEC-0140		r	
Outlet Assembly Blower SUB-0183		Blower	
For Dual Limb Ventilator		ntilator	3
1	Dual limb Cap	SUB-0088	1
2	Diaphragm (5 pcs)	V64-00050-90	
3	Exhalation Valve DL	MEC-0034	

Cables

11.3 Cables

Internal AC Cable CBL-0053	
Internal DC Cable V60-40200-29	
FPC MB-PB cable V60-21000-29	
MB – SB cable V60-70100-29	LIAN YU
PS-PB cable V60-30100-29	
Detachable Battery cable V60-00050-29	

Cables

Internal Battery cable V60-50100-29	Contraction of the second
Oxygen Sensor cable V60-00130-29	1
O₂ Leak sensor cable SUB-0010	
DC-DC cable (power supply – Power board) CBL-0054	CBL.0054_TA02

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